



## TECHNICAL DATA SHEET

# KEIM ATHENIT®-LUCENTE

## 1. PRODUCT DESCRIPTION

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KEIM Athenit-lucente is a ready-to-use lime paint according to DIN 55945 based on pure, at least 3 years aged pit lime and high white Greek marble powder in classic lime white. The high-quality raw materials and the absence of titanium dioxide and synthetic binder additives lend KEIM Athenit-lucente the classic lime luster effect with the semi-transparent appearance of real lime paints.

## 2. FIELD OF APPLICATION

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KEIM Athenit-lucente can be used indoors on lime plasters, lime-cement plasters, renovation plasters as well as absorbent natural stone, concrete and old mineral coatings. KEIM Athenit-lucente is especially suitable for the renovation of historical building fabric in the preservation of historical monuments. A wide variety of applications are possible in combination with the precisely coordinated product components of the KEIM Athenit system.

Not suitable for:  
oil containing substrates

## 3. PRODUCT PROPERTIES

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- ready to use
- low stress
- intense and lightfast colour shades
- smudge-proof
- environmentally friendly
- non-yellowing
- classic chalk lustre effect
- highly permeable
- fire behaviour: non-flammable
- no plant-based resins
- no synthetic binders

### MATERIAL CHARACTERISTICS:

- Density: approx. 1.4 - 1.5 g/cm<sup>3</sup>

### CLASSIFICATION:

- Diffusion-equivalent air layer thickness (sd-value): < 0,02 m

### COLOUR SHADES:

Lime white and in accordance with the KEIM Palette exclusiv.

White products can be tinted with decorative colour powder up to 7%. The colour shade may vary due to the absorbency of the substrate used or the number of successive coats. Make sure to create sample areas to determine the exact colour shade. Slight colour deviations in subsequent deliveries are possible given the nature of the material.

### COMPOSITION

Water, calcium hydroxide, calcium carbonates, natural carbohydrates, cellulose.

## 4. APPLICATION INSTRUCTIONS

### SUBSTRATE PREPARATION:

The substrate must be load-bearing, dry, absorbent, clean and free of dust and grease. Repair defects of the same type and structure. Pre-treatment with descaling water is recommended for highly absorbent substrates. Pre-treat sanding substrates with KEIM Fixativ, diluted 1:3 with water. Sintered layers on new plasters should be removed with KEIM etching liquid. Well-bearing, organic old coatings, renovation plasters, poorly absorbent and very smooth substrates must be primed with KEIM Athenit-fondo on the entire surface. Substrates with hairline cracks or structural differences must also be pre-coated with KEIM Athenit-fondo. For a stronger slurry effect, mix KEIM Athenit-fondo with max. 10% KEIM Athenit-fino.

### APPLICATION CONDITIONS:

Ambient and substrate temperature during application and drying must be  $\geq 5$  °C.

### PREPARATION OF MATERIAL:

Stir up KEIM Athenit-lucente thoroughly before application.

### CONSUMPTION:

approx. 0,3 kg/m<sup>2</sup> for two coatings.

These material consumption values are guide values for smooth substrates. Exact consumption values must be determined by means of test areas.

### APPLICATION:

KEIM Athenit-lucente preferably cross-coat (can also be sprayed airless). Slightly moisten the substrate if necessary.

Prime coat and any intermediate coat can be diluted with a little water or KEIM descaling water.

The final coat is applied undiluted.

Depending on the substrate and room humidity, slightly polished lime sinter layers may form in isolated cases. This is in keeping with the character of genuine lime paints. KEIM Athenit-lucente can also be applied al fresco on fresh lime plasters and KEIM Athenit-fino.

### DRYING TIME:

Can be overcoated after 4 hours at the earliest (at 23°C and 50% RH). At higher relative humidity, layer thicknesses and/or lower temperatures, drying is delayed accordingly. In case of penetrating substances, a longer standing time of approx. 24 -48 hours may improve the result. The full covering power is only achieved after complete drying.

### CLEANING OF TOOLS:

Clean immediately with water.

## 5. PACKAGING

Container content	Unit of measure	Quantity on pallet	Type of container
24	kg	24	bucket

## 6. STORAGE

max. storage time	Storage conditions
12 months	cool frost-free keep container tightly sealed.

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### 7. DISPOSAL

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For disposal information refer to section 13 of the safety data sheet.

Waste code: 08 01 11 \*

### 8. SAFETY INSTRUCTIONS

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Please, refer to the Material Safety Data Sheet. EU limit value for this product (Cat. A/a): 30 g/l.  
This product contains: 0 - 7 g/l VOC.

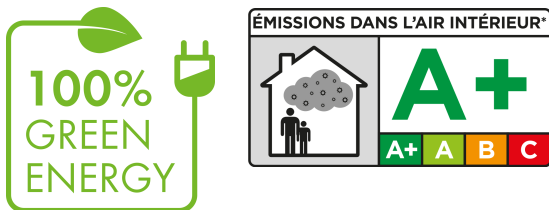
### 9. GENERAL INFORMATION

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Cover surfaces not to be treated, especially glass, ceramics and natural stone. Any splashes on surrounding surfaces or traffic areas must be rinsed off immediately with plenty of water.  
Mixing with products not part of the system or other foreign additives is not permitted.

### 10. CERTIFICATES & QUALITY SEALS

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The stated values and properties are the result of extensive development work and practical experience. Our recommendations for application, whether given verbally or in writing, are intended to provide assistance in the selection of our products and do not establish a contractual relationship. In particular, they do not release the purchaser and processor from the obligation to convince themselves of the suitability of our products for the intended application with due care, which is general practice in trade and crafts. The general rules of construction technology must be observed. We reserve the right to make modifications to improve the product or its application. This edition supersedes all earlier editions.



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